NON-GAAP DISCLOSURE CALCULATIONS

I) CALCULATION OF EARNINGS BEFORE INTEREST, TAXES	S, DEPRECIATI	ON AND AMOR	TIZATION										
		Q1 2021 TTM	Q1 2021	Q1 2020	2020	2019	2018	2017	2016	2015	2014	2013	2012
Net Earnings		\$ 317,563 \$,	\$ 182,404 \$,	\$ 124,040 \$,			45,804 \$	26,010
Interest Expense		10,554	3,151	1,908	9,311	8,700	8,893	6,218	4,575	5,133	4,267	4,851	4,053
Interest and investment (income) expense Taxes		(4,669) 105,530	(542) 31,751	(341) 13,322	(4,468) 87,101	(4,468) 58,270	517 45,441	(731) 51,967	(541) 55,174	(294) 45,870	(2,235)	(640) 24,454	(510) 15,054
Expense associated with Share-Based Compensation Arrangements		5,571	2,981	1,444	4,034	4,007	3,574	3,618	2,336	1,956	34,149 2,018	1,932	1,367
Net Loss (Gain) on Sale or Impairment of Property, Plant & Equipment		1,223	(532)	(285)	1,470	1,565	(6,604)	(863)	2,330	172	(3,400)	297	(6,890)
Goodwill impairment		11,485	- (332)	(203)	11,485	-	(0,004)	- (003)	_	-	(3,400)	-	(0,070)
Gain from reduction of estimated earnout liability		(4,134)	-	-	(4,134)	-	-	-	_	_	-	-	-
Unrealized (gain) loss on investments		(4,927)	(1,754)	3,173									
Equity in earnings		630	630	-									
Loss Reserve on Notes Receivable		-	-	-	-	-	-	-	-	-	-	15	2,131
Canadian Anti-Dumping Duty Assessment		-	-	-	-	-	-	-	-	-	1,600	1,526	2,328
	-	\$ 438,826 \$	139,936	\$ 59,791	\$ 358,681	\$ 250,478 5	8 204,233	\$ 184,249 \$	167,041 \$	137,969 \$	97,963 \$	78,239 \$	43,543
Depreciation Expense		66,980	18,733	15,717	63,964	60,494	54,949	48,536	40,823	37,709	33,913	31,091	30,461
Amortization of Intangibles		11,143	3,998	1,571	8,716	6,325	6,393	4,860	2,795	3,532	2,410	2,473	2,918
-	EBITDA -	\$ 516,949 \$	162,667	\$ 77,079	\$ 431,361	\$ 317,297 5	8 265,575	\$ 237,645 \$	210,659 \$	179,210 \$	134,286 \$	111,803 \$	76,922
Net Sales		5,946,940	1,825,004	1,032,062	5,153,998	4,416,009	4,489,180	3,941,182	3,240,493	2,887,071	2,660,329	2,470,448	2,054,933
EBI	TDA MARGIN	8.7%	8.9%	7.5%	8.4%	7.2%	5.9%	6.0%	6.5%	6.2%	5.0%	4.5%	3.7%
II) RETURN ON BEGINNING CAPITAL CALCULATION													
CAPITAL CALCULATION					2020	2019	2018	2017	2016	2015	2014	2013	2012
Beginning Interest Bearing Debt				-		\$ 202,278 \$		\$ 111,693 \$				95,790 \$	52,470
Beginning Equity					1,257,733	1,088,684	974,023	860,466	766,409	699,560	649,734	607,525	582,599
less: Beginning Cash					(168,336)	(27,316)	(28,339)	(34,091)	(87,756)	(405)	(720)	(14,478)	(11,305)
Prorated Capital Employed for Acquisitions				_	32,983	12,614	29,382	48,447	38,303		229		
TO	TAL CAPITAL				\$ 1,286,063	\$ 1,276,260 \$	1,121,069	s 986,515 s	802,851 \$	797,800 \$	733,943 \$	688,837 \$	623,764
RETURN CALCULATION					2020	2019	2018	2017	2016	2015	2014	2013	2012
Net Earnings				-	\$ 253,882								26,010
add back: Expense Associated with Share-Based Compensation Arrange					4,034	4,007	3,574	3,618	2,336	1,956	2,018	1,932	1,367
less: Proforma tax for Expense Associated with Share-Based Compensat	tion												
Arrangements and Stock Grant Plans					(1,029)	(970)	(822)	(1,067)	(801)	(684)	(720)	(672)	(507)
add back: Net Loss (Gain) on Property, Plant & Equipment					1,470	1,565	(6,604)	(863)	-	172	(3,400)	297	(6,890)
add back: Goodwill Impairment add back: Gain From Reduction of Estimated Earnout Liability					11,485 (4,134)	-	-	-	-	-	-	-	-
less: Proforma tax for Net Loss on Property, Plant & Equipment					(375)	(379)	1,519	255		(60)	1,214	(103)	2,556
add back: Loss Reserve on Notes Receivable					(373)	(3/7)	1,517	233		(00)	1,214	15	2,131
less: Proforma tax for Loss Reserve on Notes Receivable					_	-	-	-	_	_	-	(5)	(791)
add back: Canadian Anti-Dumping Duty Assessment					-	_	-	-	-	-	1,600	1,526	2,328
less: Proforma tax for Canadian Anti-Dumping Duty Assessment					-	-	-	-	-	-	(571)	(531)	(864)
add back: Expense associated with Early Retirement Arrangements					-	-	-	-	-	-	-	-	-
less: Proforma tax for Expense associated with Early Retirement Arrang	gements				-	-	-	-	-	-	-	-	-
add back: After Tax Effect of Interest Expense NET OPERATING PROFT	T AETED TAV			-	6,937 \$ 272,270	6,595 \$ 193,223 \$	6,848 8 156,927	\$ 130,366 \$	3,007 110,039 \$	3,338 89,854 \$	2,744	3,163 51,425 \$	2,549 27,890
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RETURN ON BEGINN	ING CAPITAL			L	21.17%	15.14%	14.00%	13.21%	13.71%	11.26%	8.78%	7.47%	4.47%
EFFECTIVE TAX RATE				_	2020	2019	2018	2017	2016	2015	2014	2013	2012
Statutory Federal Rate				_	21.0%	21.0%	21.0%	35.0%	35.0%	35.0%	35.0%	35.0%	35.0%
State and Local Taxes (Net of Federal Benefits)					3.4%	3.9%	3.8%	3.0%	3.1%	3.6%	4.1%	4.2%	5.2%
Manufacturing Deduction					0.0%	0.0%	0.0%	-2.5%	-2.4%	-2.4%	-2.0%	-2.0%	-1.6%
Tax Credits, including foreign tax credit					-0.9% -0.1%	-1.3% -0.1%	-1.6% 0.1%	-2.0% 0.4%	-1.4% 0.4%	-1.6% 0.3%	-1.9% -0.2%	-2.5% 0.6%	-1.2% -1.0%
Change in uncertain tax positions reserve Other permanent differences					-0.1% 0.6%	-0.1% 0.5%	0.1%	0.4% -0.1%	0.4%	0.3%	-0.2% 0.6%	0.6%	-1.0% 1.1%
Other, Net					1.5%	0.3%	-0.8%	-0.1% -4.1%	-0.3%	-0.3%	0.8%	-0.8%	-0.4%
Adjusted Effective Tax Rate				-	25.5%	24.3%	23.1%	29.7%	34.5%	35.3%	35.9%	35.1%	37.1%
Change in Valuation Allowance													
Effect of Noncontrolling Owned Interest in Earnings of Partnerships				_	0.0%	-0.1%	-0.1%	-0.2%	-0.2%	-0.3%	-0.2%	-0.3%	-0.5%
Effective Tax Rate					25.5%	24.2%	23.0%	29.5%	34.3%	35.0%	35.7%	34.8%	36.6%
III) UNUSED DEBT CAPACITY AT 1.75X EBITDA LESS NET D	EBT												
		Q1 2021 TTM											
Trailing Twelve Months EBITDA	_	\$ 516,949											
Established Capital Ratio	_	1.75											
1.75X EBITDA		904,661											
Less: Net Debt		429,161											

UNUSED DEBT CAPACITY AT 1.75X EBITDA less net debt \$ 475,500